

New Clean Room Standards

OLD

Federal Standard 209E Airborne Particulate Cleanliness Classes											
Class Limits											
Class Name		0.1µm		0.2µm		0.3µm		0.5µm		5µm	
SI	English	Volume units m ³	Volume units ft ³	Volume units m ³	Volume units ft ³	Volume units m ³	Volume units ft ³	Volume units m ³	Volume units ft ³	Volume units m ³	Volume units ft ³
M1		350	9.91	75.7	2.14	30.9	0.875	10.0	0.283	—	—
M1.5	1	1,240	35.0	265	7.50	106	3.00	35.3	1.00	—	—
M2		3,500	99.1	757	21.4	309	8.75	100	2.83	—	—
M2.5	10	12,400	350	2,650	75.0	1,060	30.0	353	10.0	—	—
M3		35,000	991	7,570	214	3,090	87.5	1,000	28.3	—	—
M3.5	100	—	—	26,500	750	10,600	300	3,530	100	—	—
M4		—	—	75,500	2,140	30,900	875	10,000	283	—	—
M4.5	1,000	—	—	—	—	—	—	35,300	1,000	247	7.00
M5		—	—	—	—	—	—	100,000	2,830	618	17.5
M5.5	10,000	—	—	—	—	—	—	353,000	10,000	2,470	70.0
M6		—	—	—	—	—	—	1,000,000	28,300	6,180	175
M6.5	100,000	—	—	—	—	—	—	3,530,000	100,000	24,700	700
M7		—	—	—	—	—	—	10,000,000	283,000	61,800	1,750

NEW

ISO/TC209 14644-1 Airborne Particulate Cleanliness Classes						
Concentration Limits (particles/m ³)						
	0.1µm	0.2µm	0.3µm	0.5µm	1µm	5µm
ISO Class 1	10	2				
ISO Class 2	100	24	10	4		
ISO Class 3	1,000	237	102	35	8	
ISO Class 4	10,000	2,370	1,020	352	83	
ISO Class 5	100,000	23,700	10,200	3,520	832	29
ISO Class 6	1,000,000	237,000	102,000	35,200	8,320	293
ISO Class 7				352,000	83,200	2,930
ISO Class 8				3,520,000	832,000	29,300
ISO Class 9				35,200,000	8,320,000	293,000